

Sold!

Auctioneer Bambeck Auctioneers Inc.

AUCTION

Court of Common Pleas, Stark County Ohio, Case No. 2009CV02156



Court Ordered Sale - Machinery & Equipment Of:
Xcel Mold & Machine, Inc.

**7661 Freedom Ave. NW
NORTH CANTON OH 44720**
(See Directions on Back)

**CNC & CONVENTIONAL
MACHINE TOOLS**



Auction Managed & Conducted By:

BAMBECK AUCTIONEERS
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3061 Steel Road NW, Dover, Ohio 44622 • (330) 343-1437

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Thursday, December 9
Beginning @ 10:00 AM

AUCTION:

THURS. • DECEMBER 9
STARTING AT 10:00 A.M.

ELECTRICAL DISCHARGE MACHINES

1999 Ona model TD-6.240-A3 CNC sinker EDM machine, s/n 8548/9905, 75"x200"x48", two-head, Datic S240AMR controls, 22-station tool changer, Advantage IK-3AYR-21HFX mobile chiller, 5000 gallon dielectric • **Charmilles** Roboform 84 CNC sinker EDM, s/n 720027, (2001), 48"x31.5" table, 63"x43"x25" tank, 24-position tool changer, Advantage chiller • **Charmilles** Roboform 50 CNC sinker EDM, s/n 630011, (1997), 29.5"x20" table, 48"x32"x19.5" tank, 24-position tool changer, Advantage chiller • **Charmilles** Roboform 50 CNC sinker EDM, s/n 75527, (1998), 29.5"x20" table, 48"x32"x19.5" tank, 24-position tool changer, Advantage chiller • **Charmilles** Roboform 30 CNC sinker EDM, s/n 6.5343/620138, (1996), 16-position tool changer, Remcor chiller • **Brettrager** JC162 sinker EDM, s/n 665268, 18"x36" table • **Easco Sparcatron** A77 sinker EDM, s/n 11781028, 10"x24" table, 31"x20"x13" tank, Walker 10"x15" permanent magnetic chuck, Sparcatron SPF 60/120 power supply

Mitsubishi FX10K CNC wire EDM, s/n 08K10035, (7/1998), 33"x27"x17" tank, HE-UV3-03A oil cooler • **Mitsubishi** DWC-110HA CNC wire EDM, s/n 0311L586, (7/1993), Dia-Trans 15 KVA transformer • **Mitsubishi** DWC-110HA CNC wire EDM, s/n 5011L222, (10/1990), Dia-Trans 15 KVA transformer • **Belmont** Maxicut wire EDM, 13"x24" table, Max See control



VERTICAL MACHINING CENTERS:

Haas VF-4B CNC vertical machining center, s/n 36725, (7/2004), 18"x52" table, 40-taper, 10,000 rpm spindle, 1,000 ipm, 24-station ATC, Haas control • **YCI** Supermax V218B vertical machining center, s/n 906016, (1999), 30-station ATC, Fanuc 18-Mcontrol, Harbor oil cooler, chip conveyor, MGM 75KVA transformer • **YCI** Supermax XV 1250A vertical machining center, s/n 107004, Fanuc MXP-100i control, 24-position tool changer, programmable coolant nozzle • **YCI** Supermax XV 1250A vertical machining center, s/n 107008, Fanuc MXP-100i control, 24-position tool changer, programmable coolant nozzle • **YCI** Supermax FV56T vertical machining center, s/n 010300, Fanuc 18-M control, out of service • **YCI** Supermax FV56T vertical machining center, s/n 010301, Fanuc 18-M control



GRAPHITE VMC'S / CNC LATHE & MILL:

OKK G4 graphite VMC, s/n 117, 6-position tool changer, Fanuc 16-M control, Oil Matic oil cooler, transformer • **OKK** G4 graphite VMC, s/n 119, 6-position tool changer, Fanuc 16-M control, Oil Matic oil cooler, transformer, out of service • **Okuma** LC30 CNC lathe, s/n 6002-1128, 12-position turret, 12" 3-jaw chuck, hyd. tailstock, Okuma OSP5000L control • **Millport** 3 hp. CNC vertical milling machine, s/n 5053V, 9"x42" table, SWI Proto Trak Edgecontrol, s/n 1851

JIG BORERS / BORING MILLS:

Giddings & Lewis Jig Borer 4" table type horizontal boring mill, model 70-4JE, s/n 405-24-68, (1968), 42"x98" table, Sony Magnescale 2-axis DRO • **Giddings & Lewis** 350-T 5" table type boring mill, s/n 5925, 60"x122" table, Anilam Miniwizard 4112-axis DRO • **Giddings & Lewis** 340-T 4" table type boring mill, s/n 6555, 36"x74" table, Anilam Miniwizard 2-axis DRO • **SIP** type MP-4G bridge type jig boring machine, s/n 681, 24"x28" table, Anilam MiniWizard 2-axis DRO, with tooling

INSPECTION:
WEDNESDAY
DECEMBER 8, 9-4

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GRINDERS:

Blanchard No. 22 rotary surface grinder, s/n12099, (1966), 22" segmented wheel, 42" chuck, Electro Matic 1NR51C chuck control • **Moore** G18 jig grinder, s/n G2342, 11"x24" table, 2-axis DRO, tooling • **Grison** 10"x20" hyd. surface grinder, mod. 2550DH, s/n 825032, (4/1993) • **Thompson** 2F 8"x24" hyd. surface grinder, s/n 773039 • **(3) Gardner** 1015 10"x15" h.f. surface grinders • **Acer** Supra-618 6"x18" h.f. surface grinder (1992), 6"x18" permanent chuck • **(6) Harig** 618 h.f. surface grinders • **Brown & Sharpe** No. 13 Universal tool & cutter grinder, (1978) • **D-M-E** ejector pin grinder, s/n 0193 • **Feinmechanik** tool grinder, s/n SO169-11481 • **Pratt & Whitney Keller** tool & cutter grinder • **Gorton** 265-6 tool grinder • **Dumore** 10-321 hand grinder, shop built fixture • **Darex** M1 drill sharpener with stand



FLAT BED TRUCK:

2001 Ford F550XL Super Duty flatbed truck, VIN: 1FDAF56F21ED06466, PowerStroke V8diesel eng., auto trans., 10' aluminum bed with toolbox, 310000 miles



INSPECTION / TOOLING / SUPPORT

Sheffield Cordax 1808 coordinate measuring machine, Sheffield 4-axis measurement processor, Renishaw PH6 probe, 8x29.5x54" granite table, Gateway 486/33C PC, HP LaserJet II printer

Mitutoyo PH-350 13" optical comparator, s/n8813, illumination • **Wilson** Rockwell 40US hardness tester, s/n 229 • **Granite** surface plate, 6"x36"x48", mobile steel base • plug gauges, mics, calipers, etc.

(2,000) Erowa graphite tool holders • **(10)** Erowa air chucks • 50-Taper, 40-taper & 30-taper tool holders • **(7)** Kurt 6" plus other machine vises • **(2)** Advance 15"x15" T-slot cross slide rotary tables • **26"x42"x46"** T-slot angle plate, 23" top plate • **Fosdick** 24" floor drill press, 24"x36" table • **Producto** Versa-Tap VT-1 • **Bux** magnetic base drill press • **Sundstrand** Engleberg 506 6" vertical belt sander • **Dayton** 8" double end grinder, 1 hp. • **Famco** 4R arbor press • **Midwest** 24"x30" mobile hydraulic die lift table • **CFM** type 137/60 sump cleaner, s/n 05AB376 • **(2)** Mecco 1.5 yd. fork lift dump hoppers • **Cotterman** 5-step rolling steel ladder

demagnetizer, double end grinders, shop vacs, ladders, strapping carts, oxy/acetylene torch outfit, inspection tools, setup tooling, assorted machine & drill vises, magnetics chucks, rotary index, 2 Atco grinding fixtures, Harig /AB 5C spin indexer, tool holders, collets, angle plates, C-clamps, mold temp controller, work benches, shelving, parts drawers, carts, stands, fans, power & hand tools, marking sets, etc.

MILLS / LATHES / SAWS:

(3) Millport 3 hp. vertical milling machines, 9"x42" table, DRO • **(9) Bridgeport** 1 hp vertical mills, 9x42 tables, DRO • **Dean Smith & Grace** 21"x60" engine lathe, s/n 40292-1-75 • **Cincinnati** 19 Toolroom Precision 19"x42" engine lathe, s/n 550245V-0001 • **(3) Cincinnati** 10 Toolroom Precision 10"x24" engine lathes • **South Bend** 9"x23" bench type engine lathe • **Wellsaw** model 1118 horizontal band saw, s/n2367, 3 hp. • **Wellsaw** 850 horizontal band saw • **DoAll** 20" vertical band saw (1978) • **Craftsman** 12 inch band saw-sander



**SEE PAYMENT TERMS,
OPPOSITE SIDE**

Another Bambeck Auctioneers Inc.

AUCTION:

December 9, 10:00 AM

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**7661 Freedom Ave. NW
NORTH CANTON OH 44720**

(See Directions Below)

PAYMENT TERMS:

Equipment appraised at: Three Hundred Eighty-Six Thousand Three Hundred Seventy-Five Dollars (\$386,375.00) and cannot be sold for less than 2/3 of the appraised value. Payment is due in full upon conclusion of the auction by cash, or check from buyers inside Ohio. Checks from buyers outside Ohio must be accompanied by a current letter from Payer's bank guaranteeing unqualified payment to Bambeck Auctioneers Inc. Checks are to be made payable to Bambeck Auctioneers Inc. All purchases must be paid in full before removal from premises.

Note: Although the information contained herein has been obtained from sources believed to be reliable, prospective buyers are encouraged to make their own inspection prior to purchase. Neither the auctioneer nor the seller assume responsibility for errors or omissions in advertising material. All items sell as is, where is. THE EQUIPMENT LISTED HEREIN MAY BE INSPECTED ON WED., DEC. 8, 9-4 and on morning of auction beginning at 8:30 A.M.

Directions: Use I-77 Exit 112 Shuffel Street at North Canton (1 mile south of Akron/Canton Airport), take Shuffel Street East 1/10th of a mile, turn right (south) on Freedom Ave NW, go 1/3rd of a mile to Xcel Mold & Machine Inc. on right.

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DUST COLLECTORS / AIR COMP.:

(2) **Torit** SDF-6 dust collectors with Torit CheckerBoard, s/n IG464788-001, 7.5 hp., Chicago blower • **Torit** TD 486 dust collector, s/n IG707797-001, 7.5 hp., air pulse • **Torit** VS2400 dust collector, s/n IG368903, 5 hp. • (2) **Torit** VS550 mobile dust collectors • **Torit** DMC-C 3 hp. dust collector, duct with three drops • **Torit** dust collector, duct with 4 drops

Ingersoll-Rand 50 hp. rotary screw air compressor, model SSR-EPE50, s/n F17489U97015, (1997), 204 cfm, 125 psi • **Ingersoll-Rand** EP25U rotary screw air compressor, s/n J2133U88E, vertical tank reservoir • **Ingersoll-Rand** EP25U rotary screw air compressor, s/n J2134U88E, vertical tank reservoir • (2) **SPX Hankison** PR200-460 refrigerated air dryers

LIFTING / WELDING-FINISHING:

Hyster S120XL 12,000 lb. LP gas fork lift truck, s/n D004V08993S, (1995), 2186 hours, 2-stagemast, 111" lift height, cushion tires • **Calavair** 2532 electric platform scissors lift, s/nX835-1773, 19'6" platform height, 28"x96" platform, 72" shop built platform extension • (2) **Earth-Chain** ELM-1000 2200 lb. crain magnet • (2) **Earth-Chain** ELM-600 1320 lb. crain magnet • **Big Joe** 1200 lb. electric platform lift truck, model 5064S, s/n 53547 • **Crown** E-Z Lift B57 1500 lb. electric platform lift truck, s/n 2284 • **Weld-Bilt** Hy-Boy 64F-S electric platform lift truck, s/n D-69-14, 1500-20 cap.

ICM Superhone 4800 Style 3 power shot blast cabinet, s/n 4800-3-7-80-22, 48"x45" • **Trinco** 18x24" dry blast cabinet & dust collector • **Lincoln** Precision Tig 375 tig welder, s/n NA, cart • **Looktech** Mold Doctor model SPD-2000II microwelder, s/n LT-2KMD20118, Rubbermaid cart • **Dytron** Microtron tig welder, s/n 191911019, metalcart • (3) D-M-E UF-2100 mold grinders • (5) **Foredom** flex shaft grinders & stands



OFFICES:

Computer Equipment - (3) HP Color LaserJet4600 printers, (2) HP Compaq tower computers, Oce 9300 plotter, Xerox 2515 blueprint copier, (2) Dell Precision 390 Core2 Duo towers with Hanns-G 19" LCD monitors, (3) HP x2100 workstations, (2) HP Compaq P4 towers, Legends tower computer with Balance 19" LCD monitor, eMachines T2682 tower computer, HP LaserJet3150 fax, HP DeskJet 3650 & 3845 printers, HP ScanJet 3400C, Legend & Vision tower servers, (11) tower programming computers

Office Furniture & Equipment - Canon C210 copier, Monro PM220 shredder, Sylvania 19" TV/VCR/DVD player, Sharp microwave, GoldStar compact refrig, Brother SX-4000 typewriter, wood conference table, drafting tables, desks, chairs, tables, file cabinets, book shelves